## **EFR Series**

## A Look Inside



**Sensor Mounting** 

Convenience

Speed sensor mounting provisions are also supplied on every compressor cover. Speed sensors are sold separately.

### Forged Milled Compressor Wheels (FMW)

EFR turbos contain wheels that are fully milled from forged aluminum, commonly known as "billet". Cut from custom forgings, their strength exceeds that which is available from typical bar-stock and also exceeds the material properties of an aluminum casting.

#### Gamma Ti turbine Wheel & Shaft

Gamma-Ti turbine wheel cuts turbine inertia by roughly 50% dramatically improving turbo response. Turbine sizes range from 55 to 80mm in tip diameter

#### Stainless steel turbine housings

Investment cast stainless steel turbine housings improve durability and offer an offer extremely smooth internal flow channel. Turbine housings have thin walls to reduce weight and thermal inertia.

**High Flow Wastegates** Purpose designed large wastegate ports give the wastegated EFR turbos

the capability of

handling the flow

performance

applications

requirements of high

A boost control solenoid



valve (BCSV) is included with every EFR turbo.

#### **Enhanced Turbo Response**

EFR turbochargers use a dual-row ball bearing cartridge with ceramic balls and metal cage. This bearing system provides substantial friction reduction at low turbo speeds and in the process helps improve turbo response.

# **High Turbine Efficiency**

The EFR turbine wheels have the characteristic of very high efficiencies and have been paired with our "Superback" and "Fullback" back-disk shapes. The Superback shape adds a curved profile to the backdisk and has the effect of lowering centrifugal stress and permitting higher rotational speeds.

### Simplified Installation

Integrated compressor recirculation valve (CRV) to help avoid compressor surge and backflow during a throttle lift event. This feature helps to simplify the installation task and lowers overall system install cost.

#### Flexible Compressor Cover

The "large" cover has a dualmachined outlet, both for a hose connection and a vband connection.

### **Adjustable Wastegate**

The fabrication and installation task is simplified with wastegated EFR models that feature adjustable wastegates available in three different canister spring options.

#### **Ease of Orientation**

Turbo orientation flexibility is facilitated by the wastegate bracket to bearing housing mounting arrangement.



